



## **UN “ACADEMIC IMPACT” MEETING ON SUSTAINABILITY**

*November 14<sup>th</sup> - 17<sup>th</sup>, 2011,  
UN Headquarters, New York, USA*

### **TENTATIVE AGENDA**

**November 14<sup>th</sup>** - Arrival of the participants

**November 15<sup>th</sup>**

10:00 - 13:00 - UNAI Workshop on Sustainability

13:00 - 15:00 - Lunch

15:00 - 17:00 - Bilateral Meetings with representatives of the United Nations Agencies (by request)

**November 16<sup>th</sup>**

Bilateral Meetings with representatives of the United Nations Agencies (by request)

**November 17<sup>th</sup>** - Departure of the participants